**Fields of application:**

This device serves to check encoders with square-wave signal-outputs with the following signal shapes:

- **T, TN**
operating voltage $U_B = 5 \text{ V DC} \pm 5 \%$
current consumption max. 35 mA
- **V, VN, X, XN**
operating voltage $U_B = 10 \dots 30 \text{ V DC}$
current consumption 40 ... 80 mA

Functioning:

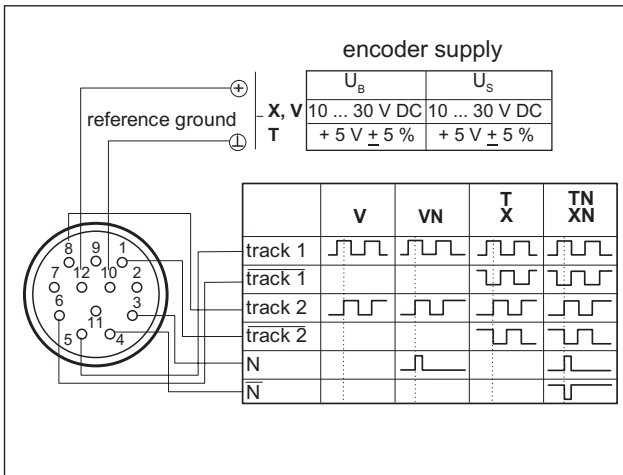
Each signal output of the encoder is checked for its ability to deliver a valid high or low signal. This is acknowledged by either the red or the green LED. One output is loaded with approx. $2.8 \text{ k}\Omega$ against 0 V and against U_B . The low level must not be higher than 20 % of the operating voltage. High level must be at least 80 % of the operating voltage. If the signal levels are not correct or there is no output signal at all (e.g. a failure of contact), the corresponding LED is off. For the signal shape V there is no display for the inverse signals (lower row of LEDs).

Caution:

The encoder to be tested needs to be fed via the testing device GEL 210.

Pin layout, Type code

Pin layout



Type code

	TN	signal pattern
	XN	square-wave signal 5 V DC and their inverse signals with reference signal square-wave signal 10 ... 30 V DC and their inverse signals with reference signal
210	--	